

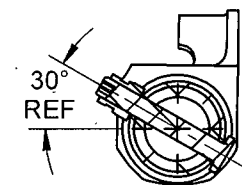
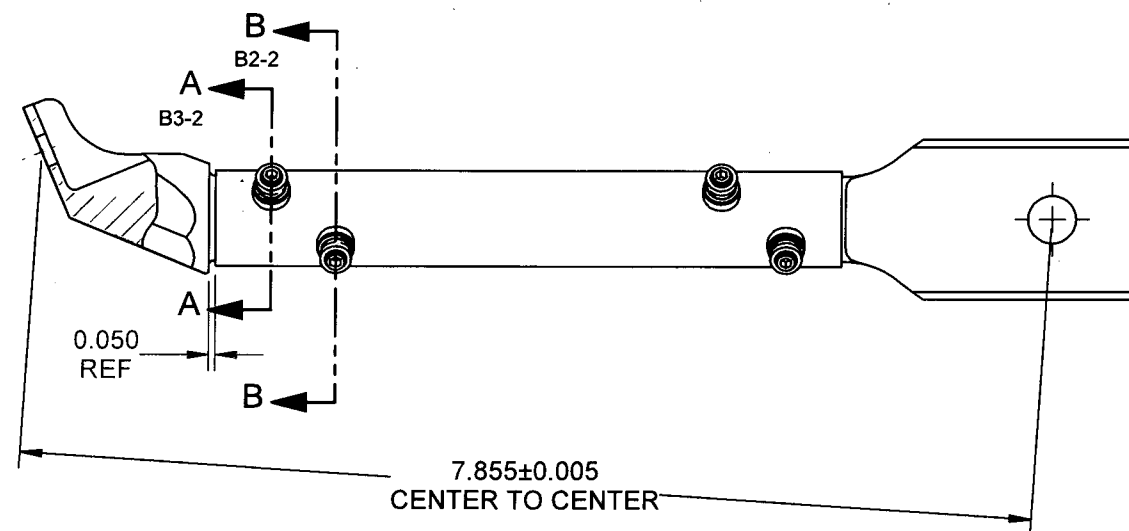
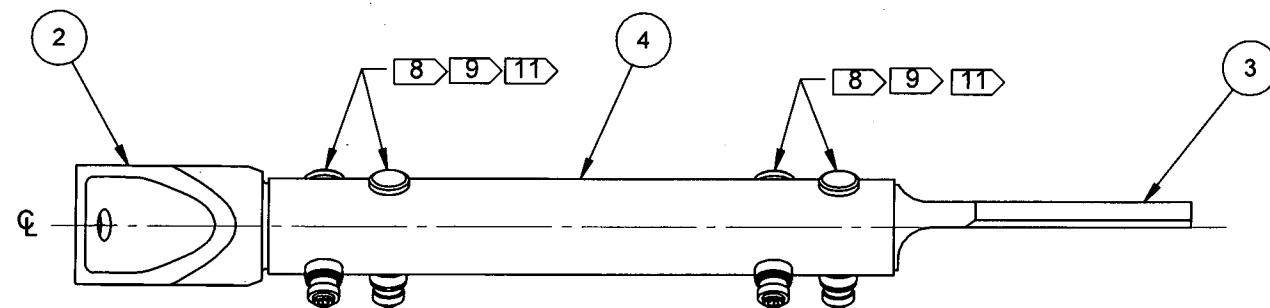
ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D4928-041	LEG ASSEMBLY, LH
2	1	D4883-3	END FITTING
3	1	D4884-3	END FITTING, EYE
4	1	D4928-1	STRUT
5	4	HL32PB5-12	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR

D4928-041 LEG ASSEMBLY, LH
(EQUIVALENT TO BELL P/N 206-062-102-001)

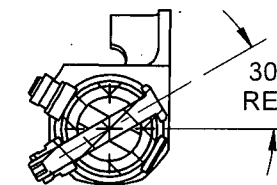
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
 - 7) WEIGHT: 0.58 lbs
 - 8) ALIGN PILOT HOLES IN D4928-1 WITH PILOT HOLES IN D4883-3 & D4884-3.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9970
 - 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
 - 10) ASSEMBLE PER DART TOOL DT9970
 - 11) INSTALL HL32PB5-12 HI-LOK IN ORIENTATION SHOWN

RELEASED
2014-07-07

C	HL32PB5-12 WAS HL20PB5-12 (ZN D4-1, D4-3); REVISE NOTE 6) (ZN A8-5); ADD LH/RH (ZN B4-1, A4-2, B4-3, B4-4)	RF	14.06.24
B	REVISE NOTES 6), 7) & 9) (ZN A8-1); ADDED BELL P/N; ADD -042 (ZN B4-3, B4-4); REVISE SECTIONS A-A, B-B (ZN B2-2, B3-2)	RF	14.04.08
A	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4928	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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SECTION A-A C7-2
2 PL



SECTION B-B C7-2
2 PL

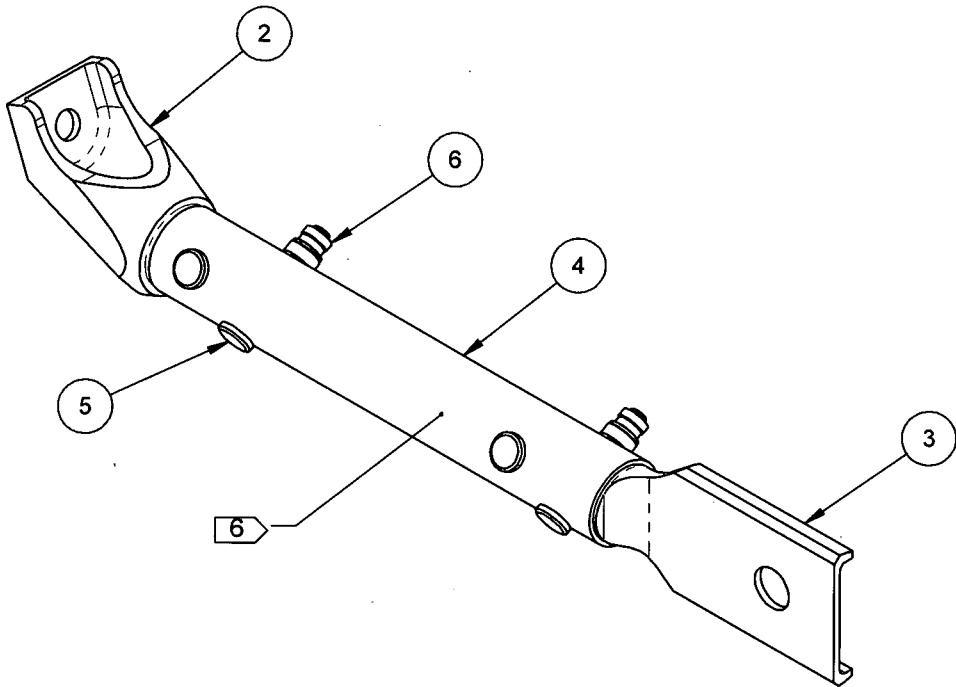
RELEASED
2014 -07- 07

D4928-041 LEG ASSEMBLY, LH
AUXILIARY VIEW

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO. D4928	REV. C
MFG. APPR.	JFS	SHEET 2 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
1	X	D4928-042	LEG ASSEMBLY, RH
2	1	D4883-3	END FITTING
3	1	D4884-3	END FITTING, EYE
4	1	D4928-1	STRUT
5	4	HL32PB5-12	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR

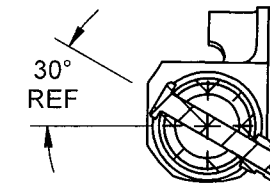
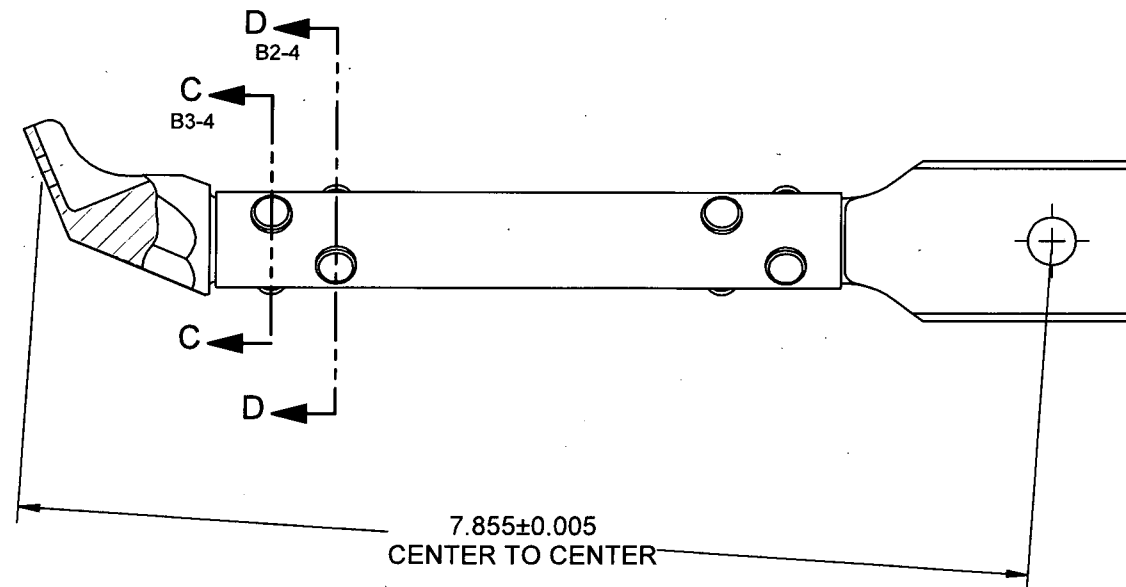
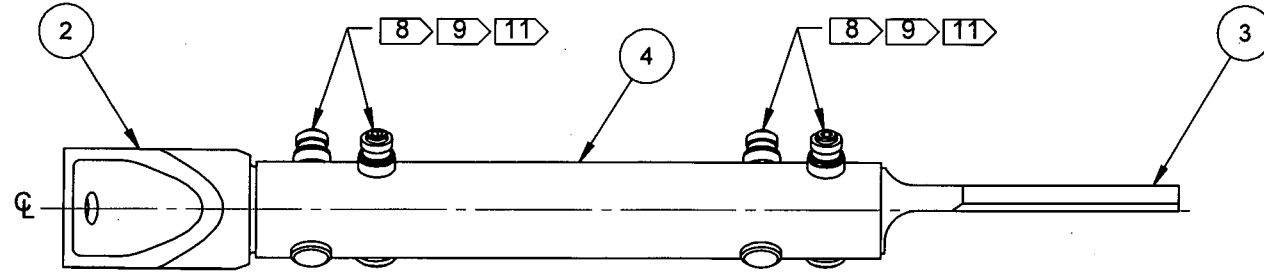


D4928-042 LEG ASSEMBLY, RH
(EQUIVALENT TO BELL P/N 206-062-102-001)

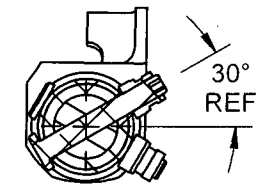
RELEASED
2014 -07- 07

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
 - 7) WEIGHT: 0.58 lbs
 - 8) ALIGN PILOT HOLES IN D4928-1 WITH PILOT HOLES IN D4883-3 & D4884-3.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9970
 - 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
 - 10) ASSEMBLE PER DART TOOL DT9970
 - 11) INSTALL HL32PB5-12 HI-LOK IN ORIENTATION SHOWN

APPROVED	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	VS		
	CHECKED	HS	DRAWING NO.	REV. C
	MFG. APPR.	JFS	D4928	SHEET 3 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	LEG ASSEMBLY	NTS
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SECTION C-C C7-4
2 PL



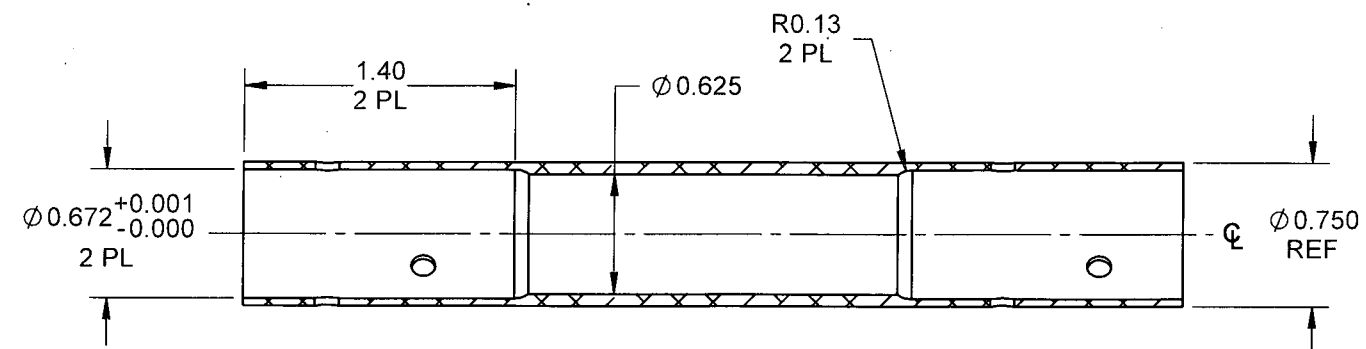
SECTION D-D C7-4
2 PL

D4928-042 LEG ASSEMBLY, RH
AUXILIARY VIEW

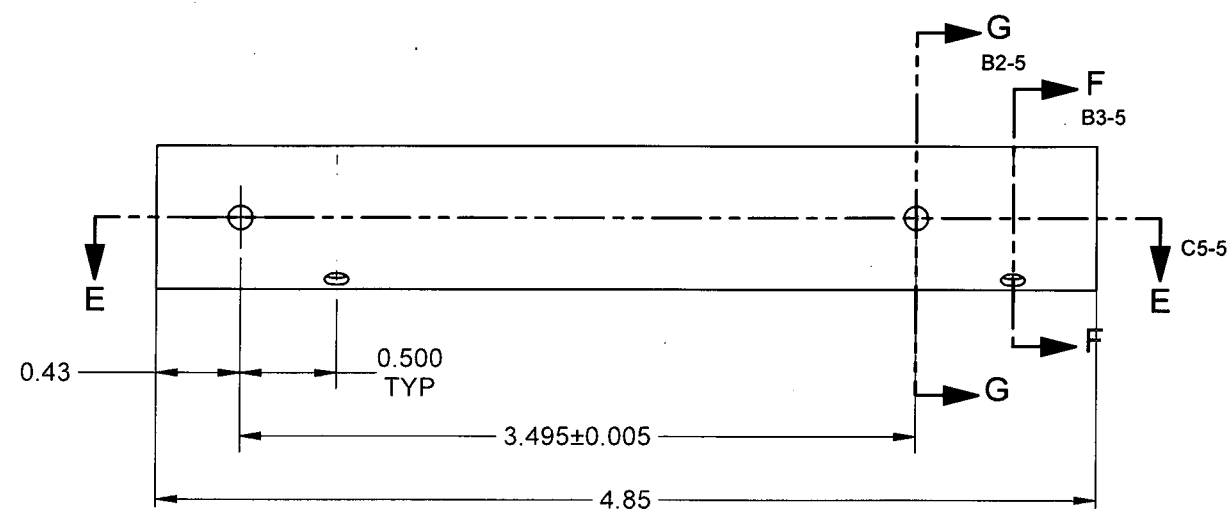
RELEASED
2014 -07- 07
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APPROVED

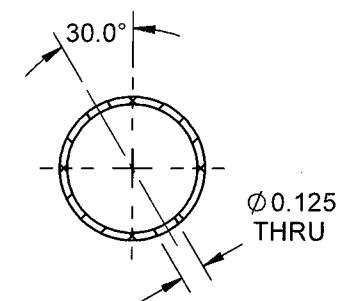
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO. D4928	REV. C
MFG. APPR.	JFS		SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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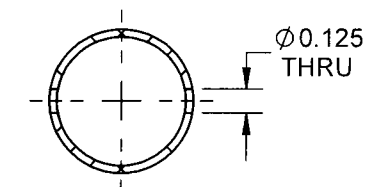
SECTION E-E B4-5



D4928-1 STRUT



SECTION F-F C4-5
2 PL



SECTION G-G C4-5
2 PL

NOTES:

- 1) MATERIAL: 17-4 PH /S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.15 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO. D4928	REV. C
MFG. APPR.	JFS	SHEET 5 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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2014-07-07